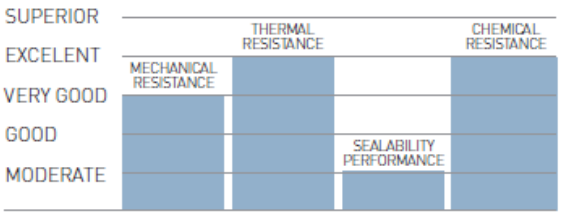
DONIT

TESNIT® BA-CF

TESNIT® BA-CF has excellent thermal and chemical resistance to strong alkaline media. TESNIT® BA-CF is suitable for high temperature applications, petrochemicals and for the paper and cellulose industries.

PROPERTIES



APPROPRIATE INDUSTRIES & APPLICATIONS

- POTABLE WATER SUPPLY
- STEAM SUPPLY
- GAS SUPPLY
- CHEMICAL INDUSTRY
- PETROCHEMICAL INDUSTRY
- PAPER MILLS AND CELULOSE INDUSTRY
- SHIPBUILDING
- HIGH TEMP. APPLICATIONS

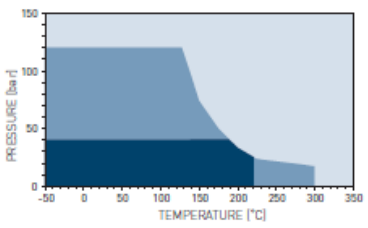
Composition	Carbon fibres, inorganic fillers, NBR binder. Optional steel wire mesh or expanded steel insert on request.
Colour	Black
Approvals	DIN-DVGW DIN 3535-6, DVGW VP 401, DVGW KTW, BAM (Oxygen), Germanischer Lloyd

TECHNICAL DATA Typical values for a thickness of 2 mm

Density	DIN 28090-2	g/cm³	1.7
Compressibility	ASTM F36J	%	9
Recovery	ASTM F36J	%	60
Tensile strengthx	ASTM F152	MPa	12
Stress resistance	DIN 52913		
16 h, 50 MPa, 175 °C		MPa	35
16 h, 50 MPa, 300 °C		MPa	30
Specific leak rate	DIN 3535-6	mg/(s·m)	0.09
Thickness increase	ASTM F146		
Oil IRM 903, 5 h, 150 °C		%	5
ASTM Fuel B, 5 h, 23 °C		%	5
Compression modulus	DIN 28090-2		
At room temperature: ε_{KSW}		%	7.3
At elevated temperature: $\varepsilon_{WSW/200\,°C}$		%	8.3
Percentage creep relaxation	DIN 28090-2		
At room temperature: ε_{KRW}		%	3.6
At elevated temperature: $\varepsilon_{WRW/200\,°C}$		%	1.0
Max. operating conditions			
Peak temperature		°C/°F	400/752
Continuous temperature		°C/°F	300/572
- with steam		°C/°F	280/536
Pressure		bar/psi	100/1450

P-T DIAGRAM

EN 1514-1, Type IBC, PN 40, DIN 28091-2 / 3.8, 2.0 mm



- General suitability - Under common installation practices and chemical compatibility.
- Conditional suitability - Appropriate measures ensure maximum performance for joint design and gasket installation. Technical consultation is recommended.
- Limited suitability - Technical consultation is mandatory.

QUEENSLAND GASKETS PTY LTD

MANUFACTURERS OF INDUSTRIAL AUTOMOTIVE, SPECIALTY AND STANDARD TABLE GASKETS

Abrasive Waterjet Cutting – CNC Router – 3D Printing and Prototyping

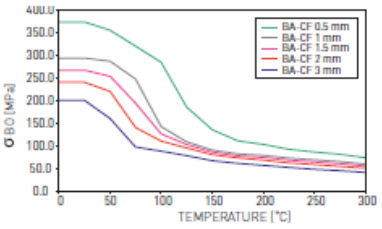
Surface finish	Surface finish is 4AS. Optional graphite or PTFE finish on request.
Dimensions of standard sheets	Sheet size (mm): 1500 x 1500 | 3000 x 1500 | 4500 x 1500 Thickness (mm): 0.5 | 1.0 | 1.5 | 2.0 | 3.0 Other dimensions and thicknesses are available on request.
Tolerances	± 5 % on length and width On thickness up to 1.0 mm ± 0.1 mm On thickness above 1.0 mm ± 10 %

Acetamide	+	Dioxane	-	Oleic acid	+
Acetic acid, 10%	+	Diphyl (Dowtherm A)	+	Oleum (Sulfuric acid, fuming)	-
Acetic acid, 100% (Glacial)	?	Esters	?	Oxalic acid	?
Acetone	?	Ethane (gas)	+	Oxygen (gas)	-
Acetonitrile	-	Ethers	?	Palmitic acid	+
Acetylene (gas)	+	Ethyl acetate	?	Paraffin oil	+
Acid chlorides	-	Ethyl alcohol (Ethanol)	+	Pentane	+
Acrylic acid	?	Ethyl cellulose	?	Perchloroethylene	-
Acrylonitrile	-	Ethyl chloride (gas)	-	Petroleum (Crude oil)	+
Adipic acid	+	Ethylene (gas)	+	Phenol (Carbolic acid)	-
Air (gas)	+	Ethylene glycol	+	Phosphoric acid, 40%	?
Alcohols	+	Formaldehyde (Formalin)	?	Phosphoric acid, 85%	-
Aldehydes	?	Formamide	?	Phthalic acid	+
Alum	+	Formic acid, 10%	+	Potassium acetate	+
Aluminium acetate	+	Formic acid, 85%	?	Potassium bicarbonate	+
Aluminium chlorate	?	Formic acid, 100%	-	Potassium carbonate	+
Aluminium chloride	?	Freon- 12 (R-12)	+	Potassium chloride	+
Aluminium sulfate	?	Freon- 134a (R-134a)	+	Potassium cyanide	+
Amines	-	Freon- 22 (R-22)	?	Potassium dichromate	?
Ammonia (gas)	?	Fruit juices	+	Potassium hydroxide	?
Ammonium bicarbonate	+	Fuel oil	+	Potassium iodide	+
Ammonium chloride	+	Gasoline	+	Potassium nitrate	+
Ammonium hydroxide	+	Gelatin	+	Potassium permanganate	?
Amyl acetate	?	Glycerine (Glycerol)	+	Propane (gas)	+
Anhydrides	?	Glycols	+	Propylene (gas)	+
Aniline	-	Helium (gas)	+	Pyridine	-
Anisole	?	Heptane	+	Salicylic acid	?
Argon (gas)	+	Hydraulic oil (Glycol based)	+	Seawater/brine	+
Asphalt	+	Hydraulic oil (Mineral type)	+	Silicones (oil/grease)	+
Barium chloride	+	Hydraulic oil (Phosphate ester based)	?	Soaps	+
Benzaldehyde	-	Hydrazine	-	Sodium aluminate	+
Benzene	+	Hydrocarbons	+	Sodium bicarbonate	+
Benzoic acid	?	Hydrochloric acid, 10%	?	Sodium bisulfite	+
Bio-diesel	+	Hydrochloric acid, 37%	-	Sodium carbonate	+
Bio-ethanol	+	Hydrofluoric acid, 10%	-	Sodium chloride	+
Black liquor	?	Hydrofluoric acid, 48%	-	Sodium cyanide	+
Borax	+	Hydrogen (gas)	+	Sodium hydroxide	?
Boric acid	+	Iron sulfate	+	Sodium hypochlorite (Bleach)	?
Butadiene (gas)	+	Isobutane (gas)	+	Sodium silicate (Water glass)	+
Butane (gas)	+	Isooctane	+	Sodium sulfate	+
Butyl alcohol (Butanol)	+	Isoprene	+	Sodium sulfide	+
Butyric acid	+	Isopropyl alcohol (Isopropanol)	+	Starch	+
Calcium chloride	+	Kerosene	+	Steam	+
Calcium hydroxide	+	Ketones	?	Stearic acid	+
Carbon dioxide (gas)	+	Lactic acid	?	Styrene	?
Carbon monoxide (gas)	+	Lead acetate	+	Sugars	+
Cellosolve	?	Lead arsenate	+	Sulfur	?
Chlorine (gas)	-	Magnesium sulfate	+	Sulfur dioxide (gas)	?
Chlorine (in water)	-	Maleic acid	?	Sulfuric acid, 20%	-
Chlorobenzene	?	Malic acid	?	Sulfuric acid, 98%	-
Chloroform	-	Methane (gas)	+	Sulfuryl chloride	-
Chloroprene	?	Methyl alcohol (Methanol)	+	Tar	+
Chlorosilanes	-	Methyl chloride (gas)	?	Tartaric acid	?
Chromic acid	-	Methylene dichloride	?	Tetrahydrofuran (THF)	-
Citric acid	?	Methyl ethyl ketone (MEK)	?	Titanium tetrachloride	-
Copper acetate	+	N-Methyl- pyrrolidone (NMP)	?	Toluene	+
Copper sulfate	+	Milk	+	2,4-Toluenediisocyanate	?
Creosote	?	Mineral oil (ASTM no.1)	+	Transformer oil (Mineral type)	+
Cresols (Cresylic acid)	-	Motor oil	+	Trichloroethylene	-
Cyclohexane	+	Naphtha	+	Vinegar	+
Cyclohexanol	+	Nitric acid, 10%	-	Vinyl chloride (gas)	-
Cyclohexanone	?	Nitric acid, 65%	-	Vinylidene chloride	-
Decalin	+	Nitrobenzene	-	Water	+
Dextrin	+	Nitrogen (gas)	+	White spirits	+
Dibenzyl ether	?	Nitrous gases (NOx)	?	Xylenes	+
Dibutyl phthalate	?	Octane	+	Xylenol	-
Dimethylacetamide (DMA)	?	Oils (Essential)	+	Zinc sulfate	+
Dimethylformamide (DMF)	?	Oils (Vegetable)	+		

All information and data quoted are based upon years of experience in the production and operation of sealing elements. This data may not be used to support any warranty claims. With its publication this latest edition supersedes all previous issues and is subject to change without further notice.

σ_{BO} DIAGRAM

DIN 28090-1



σ_{BO} diagrams represents σ_{BO} values for different gasket material thicknesses. These values indicate the maximum in-service compressive pressures which can be applied on the compressed gasket area in-service without destructing damaging the gasket material.

P-T diagrams indicate the maximum allowed combination of internal pressure and service temperature which can be applied simultaneously for a given gasket depending on its material type, thickness, size and tightness class. Given the variety of gasket applications and service conditions, these values should only be regarded as guidance for the proper gasket assembly. In general, thinner gaskets exhibit better P-T properties.

CHEMICAL RESISTANCE CHART

The recommendations made here are intended to be a guideline for the selection of the suitable gasket quality. Because the function and durability of the products depend upon a number of factors, the data may not be used to support any warranty claims.

\+ Recommended
? Recommendation depends on operating conditions
\- Not recommended

DONIT TESNIT®, d.o.o.
Cesta komandanta Staneta 38
1215 Medvode, Slovenia
Phone: +386 (0)1 582 33 00
Fax: +386 (0)1 582 32 06
+386 (0)1 582 32 08
Web: www.donit.eu
E-mail: info@donit.eu

Date of issue: 01.06.2015 / TDS-BACF-05-2015

ABRASIVE WATERJET CUTTING FACILITY – MOST MATERIALS – ANY SHAPE